

FAQ: What torques are used by Herose?

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wrench size of bonnet	Size G	Torque for bonnet			Torque for disc nut 06370/376	Pre-torque *) for valve inlet in Nm	Torque *) for valve inlet in Nm
		Nm	06370/376 Nm	06505/506 Nm			
14	1/4 + 3/8	20	-	-	-	50	65
19	1/2	30	25 and glued with Loctite	-	1/4 rotation	50	65
24	3/4	40	25 and glued with Loctite	-	0,7 Nm	50	65
30	1	50	30 and glued with Loctite	5 and glued with Loctite	2 Nm	50	65
36	1 1/4	55	35 and glued with Loctite	5 and glued with Loctite	2 Nm	55	71,5
41	1 1/2	60	35 and glued with Loctite	5 and glued with Loctite	2 Nm	60	78
50	2	80	35 and glued with Loctite	5 and glued with Loctite	2 Nm	80	104
06001	1/4 - 1/2	30	Stake torque 30	-	-	-	-
06002	1/4 - 1/2	20	-	-	-	-	-

*) The valve inlet has to be to screwed with the pre-torque.
 Then the valve inlet has to be solved again and than it has to be screwed with the torque according to table.
 Therewith a breakaway torque is achieved that is min. pre-torque or higher.